## Page 1

# Standard Construction and Materials

**FRAME:** .080" thk. (nominal) extruded aluminum channel, 5%" x 2" x 5%". **BLADE:** .032" thk. (nominal) aluminum, formed over a 3/16" dia. steel rod.

**SEALS:** Polyurethane foam at blade edges, none at jambs.

**BEARINGS:** Polyurethane foam at blade e

LINKAGE: Aluminum chevron bracket with aluminum linkage bar.

FINISH: Mill.

# Options

Flange Frame

No Blade to Blade Linkage

Bird or Insect Screen

Adjustable Counterbalance

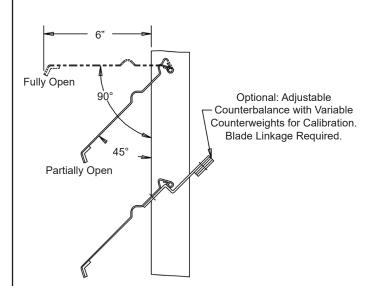
(Specify to Assist or Resist Opening, Linkage Must be Used)

### Notes

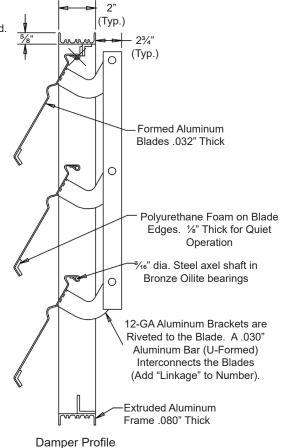
- 1. 1/4" nominal deduction will be made to the opening size given.
- 2. Specify air flow as horizontal, vertical up, or vertical down.

# Damper Sizes

Min Panel	Max Single Panel			
8"W x 8"H	48"W x 72"H			



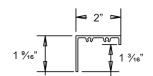
Clearance Dimensions





Not to scale.

Frame Option 1 Channel Frame 4" or 6" Deep, .080" Thick



Frame Option 2 Flange Frame 2" or 4" Deep, .080" Thick

Item #	Qty	Width	Height	Width	Height	Mullion	Counter Balance		Air Flow		O O O
item #		Openii	ng Size	Damp	er Size	iviulion Coun		Counter balance		ction)	<u>Union Made</u>
Arch. / Eng.:						EDR:		ECN:		Job:	
Contractor:											
Р	roject:					Date:		DWN:		DWG:	

In the interest of product development, Cesco Products reserves the right to make changes without notice.



Backdraft Damper • 2" Deep • Single Thickness Blades • Light Duty • Extruded Aluminum

# Pressure Drop Data

Typical performance for model BAL backdraft damper size tested 42"W x 42"H, furnished with counterweight to assist opening.

### Without Ductwork

Dampers installed per AMCA 500 Fig. 5.4
(Face Mounted to a Plenum)
Pressure is Corrected to .075 lb./cu.ft. Air Density
Operational Pressure
Start to Open - .01 in. w.g.

# Start to Open - .01 in. w.g. Fully Open - .35 in. w.g. 36 34 32 30 28 26 \$\hat{\text{5}} 24 \$\hat{\text{2}} 22 \$\hat{2} \hat{2} \hat

70 100

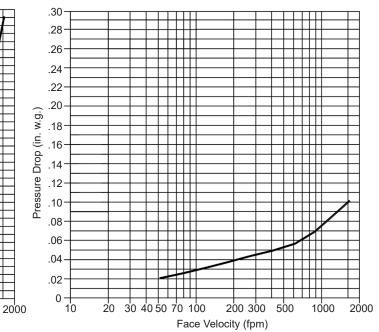
40 50

200 300

Face Velocity (fpm)

### With Ductwork

Dampers installed per AMCA 500 Fig. 5.3
(Ductwork Installed Upstream and Downstream of Damper)
Pressure is Corrected to .075 lb./cu.ft. Air Density
Operational Pressure
Start to Open - .01 in. w.g.
Fully Open - .06 in. w.g.



# Air Leakage Data

Pressure 12:

.10

.08

.06

.04

.02

0

Air leakage quantities shown in the chart are results of tests per AMCA standard 500 and are shown at .10 in. w.g. differential pressure and corrected to .075 lbs/cu.ft. air density.

1000

Total CFM Air Leakage at .10" Static Pressure Differential Through Closed Damper Width (in.)

		12"	18"	24"	30"	36"	42"	48"
(in.)	12"	6.6	9.9	13.2	16.5	19.8	23.1	26.4
	24"	13.2	19.8	26.4	33.0	39.6	46.2	52.8
Height	36"	19.8	29.7	39.6	49.5	59.4	69.3	79.2
Hei	48"	26.4	39.6	52.8	66.0	79.2	92.4	105.6
	60"	33.0	49.5	66.0	82.5	99.0	115.5	132.0
	72"	39.6	59.4	79.2	99.0	118.8	138.6	158.4

For determining leakage values greater than .10 in. w.g. to a maximum 2 in. w.g. use the multiplier correction chart below.

Static Pressure	.2	.3	.4	.5	1.0	1.5	2.0
Multiplier Correction Factor	1.07	1.12	1.19	1.24	1.66	1.92	2.10

Air leakage ratings are based on AMCA Standard 500 using test set up Fig. 5.4 with damper in the closed position without the aid of a counterweight or other mechanical means to provide closing torque, for a size 42"W x 42"H damper with blade and jamb seals.